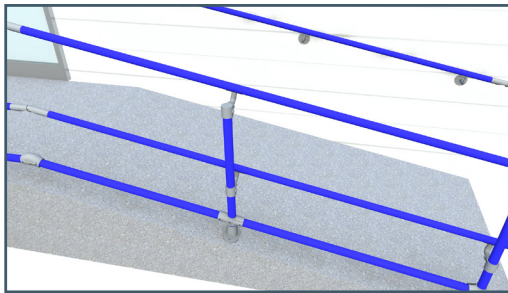
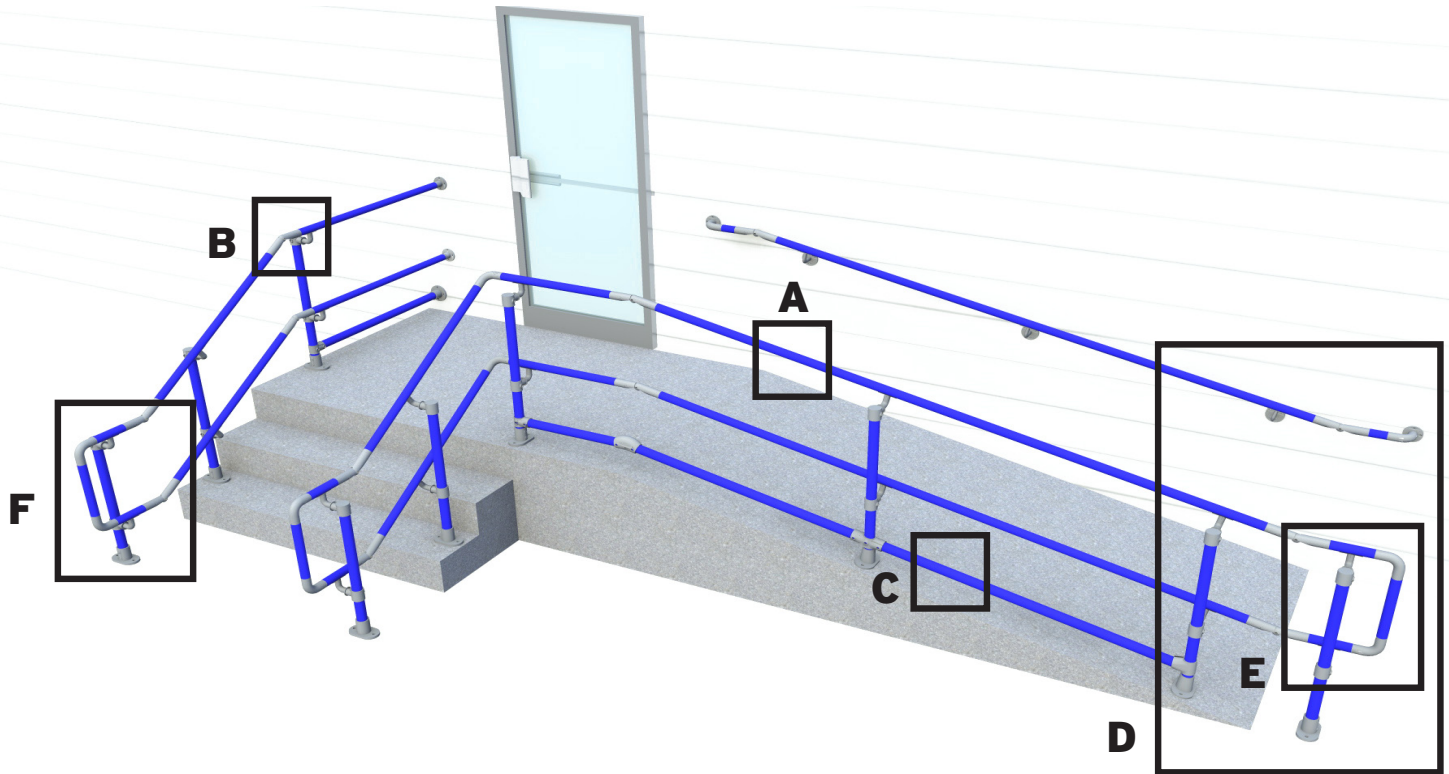


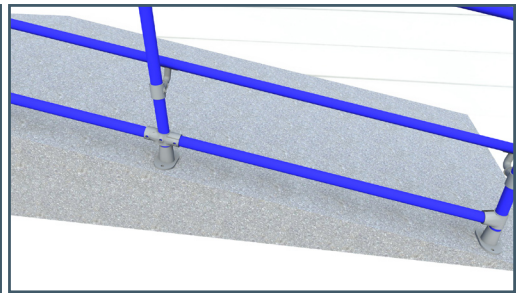
BASIC PRINCIPLES OF ADA



A) RAILING: Railing must be a continuous smooth surface. A railing must be on both sides of ramp or stairs.



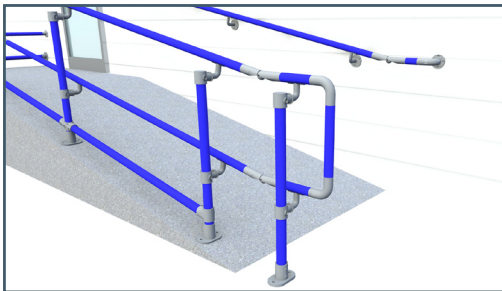
B) RAILING HEIGHT: Railing must be 34"- 38" in height.



C) EDGE PROTECTION: When there is a drop off, ramps require a curb or curb rail to prevent wheel chairs from slipping out from under the railing. In some cases a mid rail is sufficient to provide this protection.



D) CLEARANCE: A ramp must have a minimum clear width of 36".

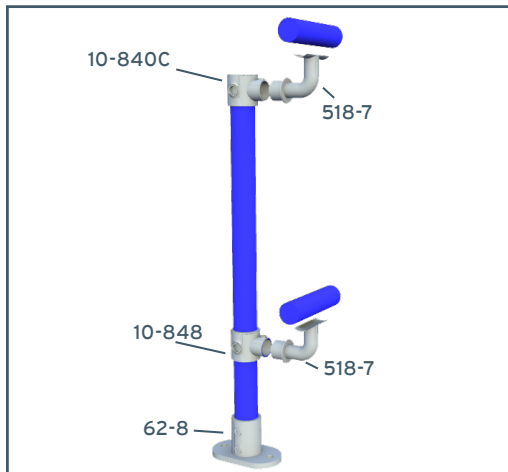
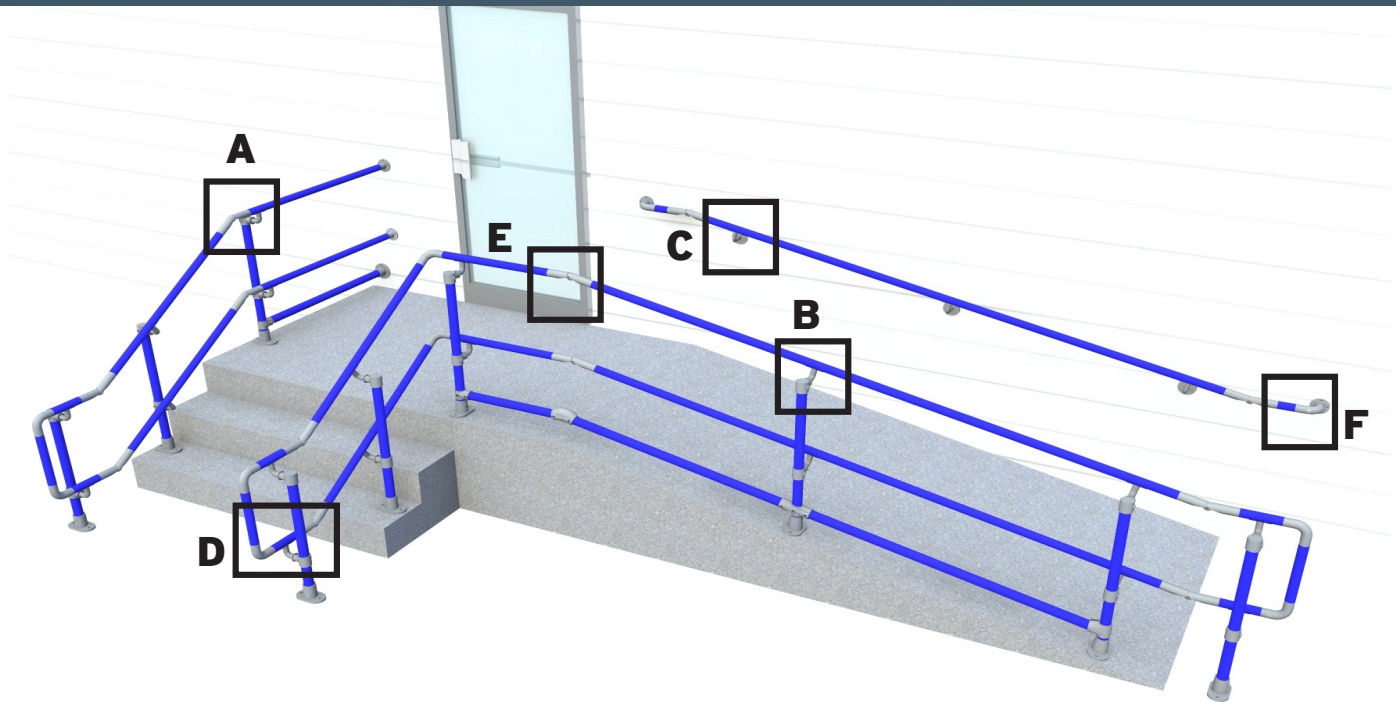


E) D RETURNS: Railing ends need to be rounded or return smoothly into a floor, wall or post.

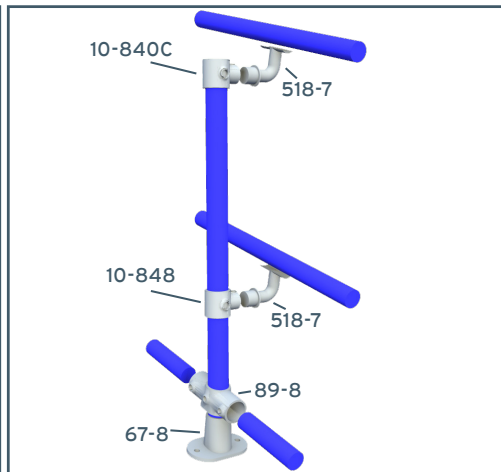


F) EXTENSIONS: Stairs: Railing should extend the width of one stair tread and then level out for 12". Ramps: Railing should extend parallel to walking surface 12" past the top and bottom of the ramp.

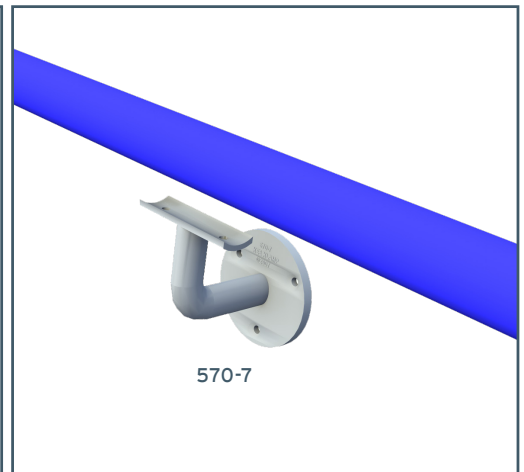
DIAGRAM 1: TOP, MIDDLE, & BOTTOM RAIL



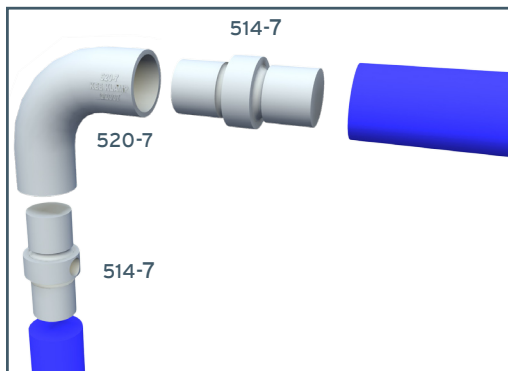
A) STANDARD UPRIGHT: The 62-8 base flange is for mounting to level surfaces. The 518-7 connects to 10-848 and 10-840C fitting.



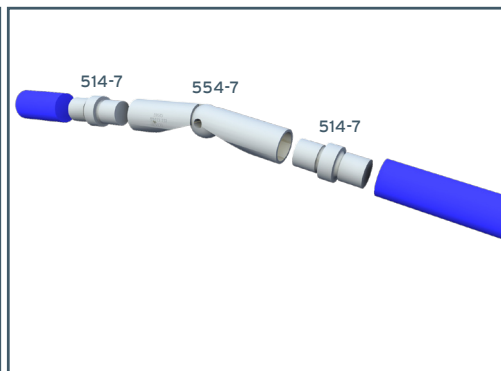
B) RAMP UPRIGHT: The 67-8 base flange is for mounting to angled surfaces. The angle is fixed by tightening the set screws. The railings are attached in the same manner as the Standard Upright. The bottom rails are connected with 89-8 on mids and 86-8 on ends.



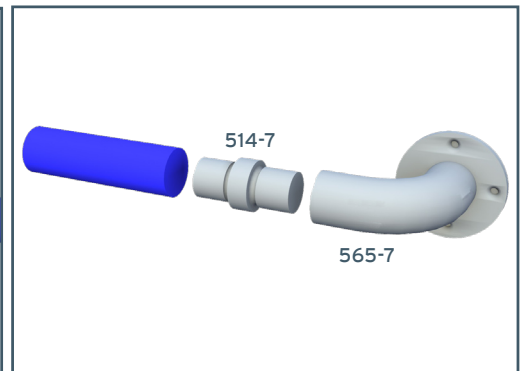
C) WALL MOUNT: The 570-7 is connected to the wall or wood posts using 1/4" screws or bolts. The 570-7 is attached to the railing with No. 12 self-drilling screws or pop rivets.



D) D RETURNS: D returns are constructed with 520-7s and 514-7. The 520-7s are connected vertically with a small piece of pipe. This assembly is then joined to the top and midrail with 514-7s.

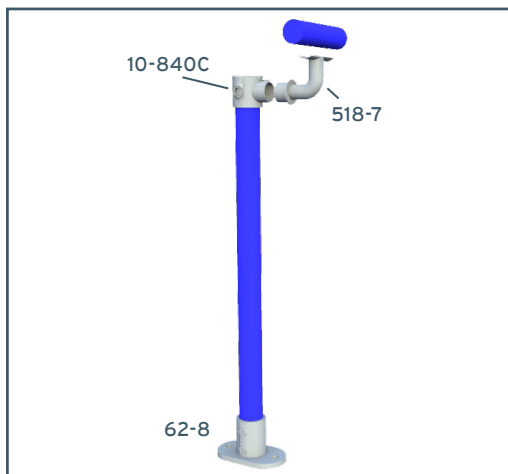
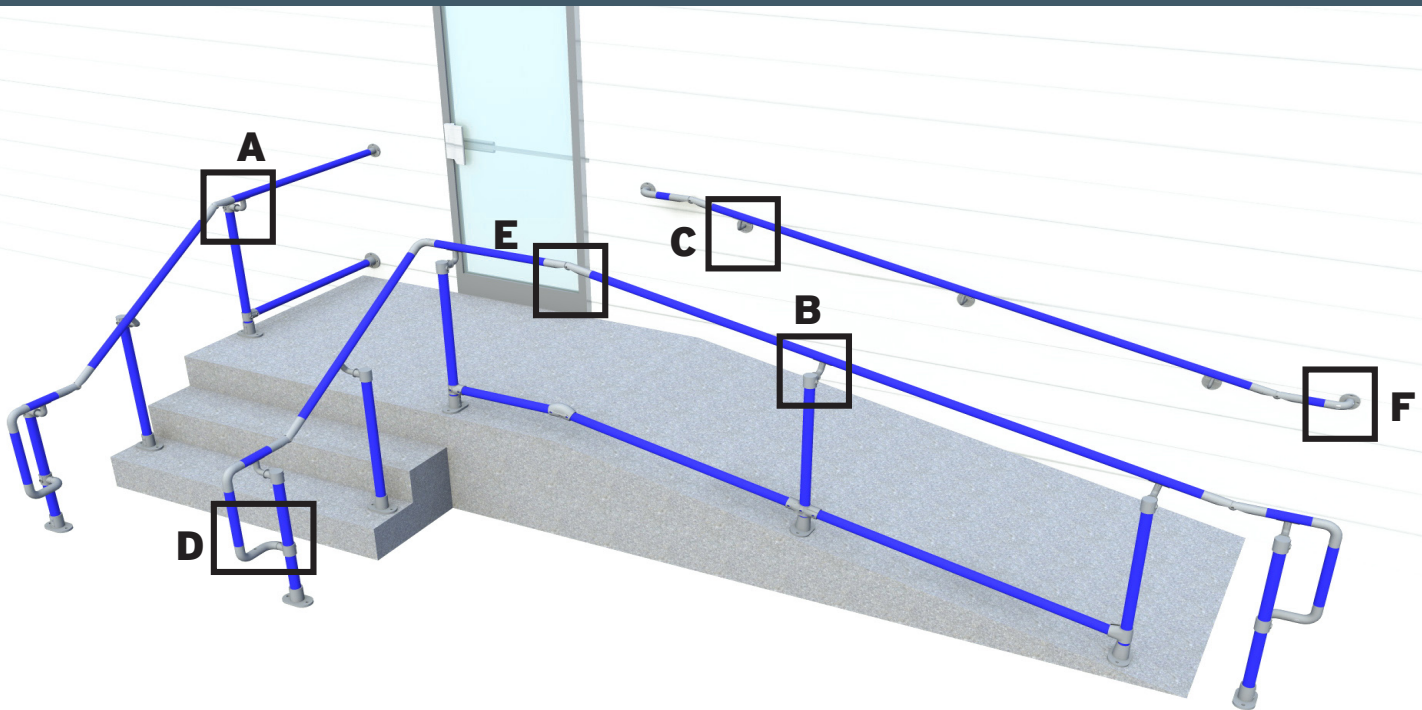


E) ADJUSTABLE ANGLES: In order to accomplish angles with a smooth surface, use the 554-7 and 514-7s. These are frequently used at the top and bottom of ramps and stairs.

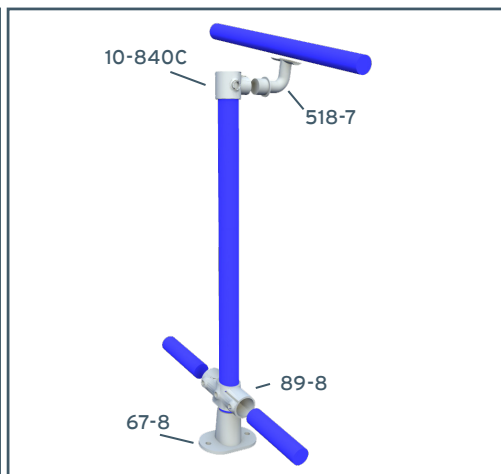


F) WALL RETURN: The 565-7 wall return flange is connected to the wall and then connected to the pipe with a 514-7.

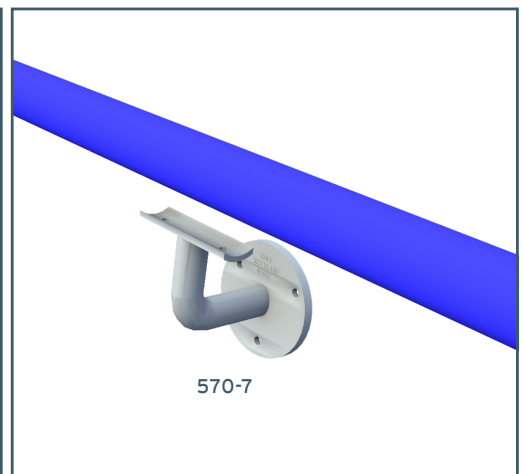
DIAGRAM 2: TOP & BOTTOM RAIL



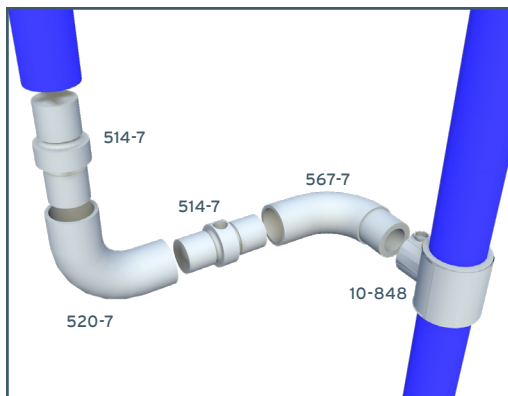
A) STANDARD UPRIGHT: The 62-8 base flange is for mounting to level surfaces. The 518-7 connects the railing to the 10-840C fitting.



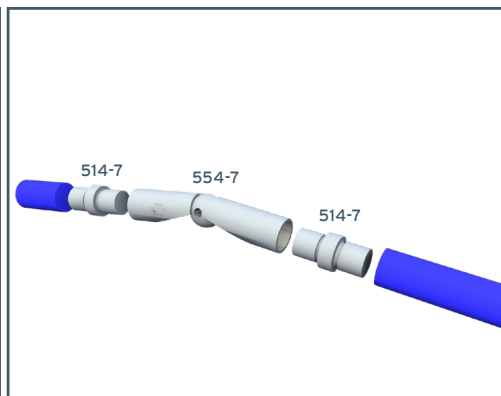
B) RAMP UPRIGHT: The 67-8 base flange is for angled surfaces. The upright angle is fixed by tightening the set screws. The railings are attached in the same manner as the Standard Upright. The bottom rails are connected with 89-8 on mids and 86-8 on ends.



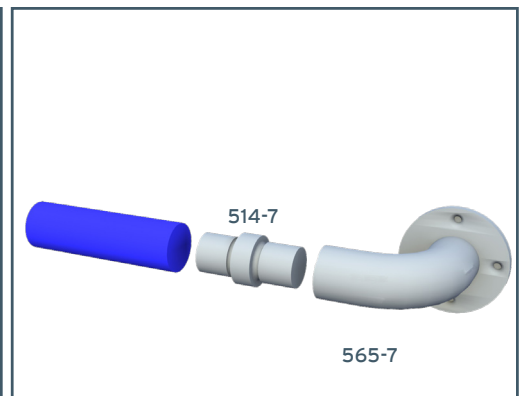
C) WALL MOUNT: The 570-7 is connected to the wall or wood posts using 1/4" screws or bolts. The 570-7 is attached to the railing with No. 12 self-drilling screws.



D) POST RETURN D-RETURN: The D-return connects to the post using the 567-7 and 10-848. The 10-848 receives the small end of the 567-7. The 567-7 is then joined to the 520-7 using a 514-7.

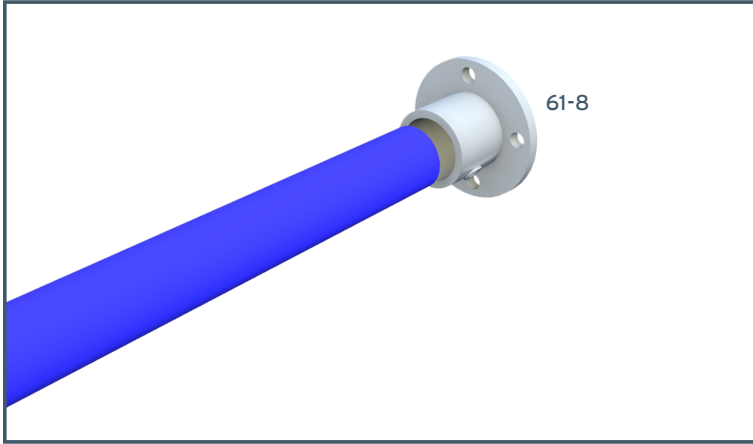


E) ADJUSTABLE ANGLES: In order to accomplish angles with a smooth surface, use the 554-7 and two 514-7. These are frequently used at the top and bottom of ramps and stairs.

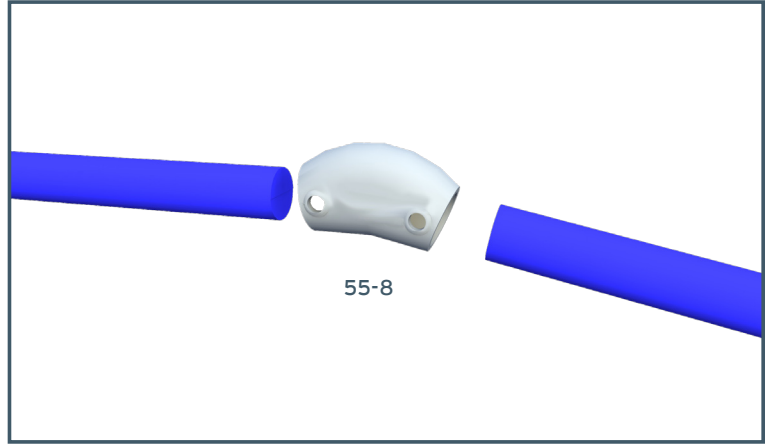


F) WALL RETURN: The 565-7 wall return flange is connected to the wall or wooden posts with 1/4" screws or bolts. It is then connected to the pipe with a 514-7.

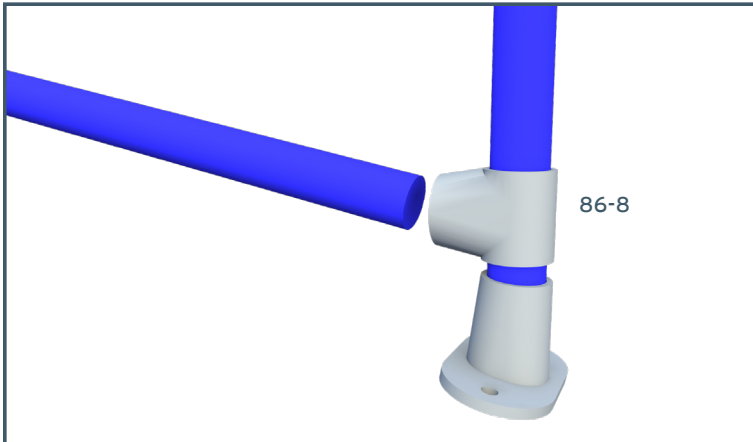
APPENDIX: ADDITIONAL DIAGRAMS



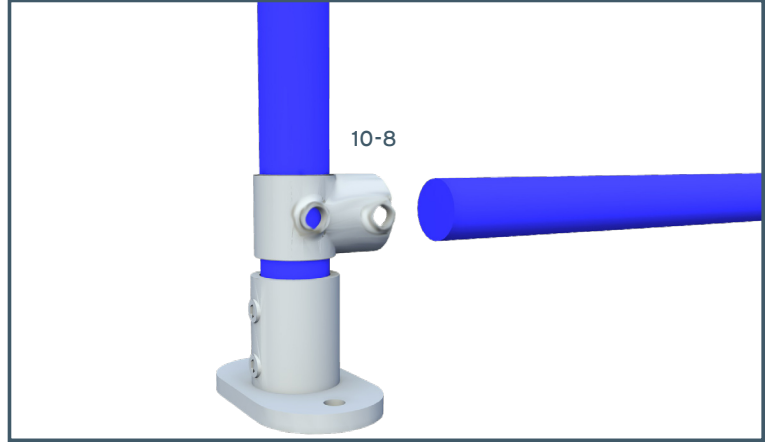
BOTTOM RAIL RAILING END: Connect the bottom rail to the wall with a 61-8 wall flange.



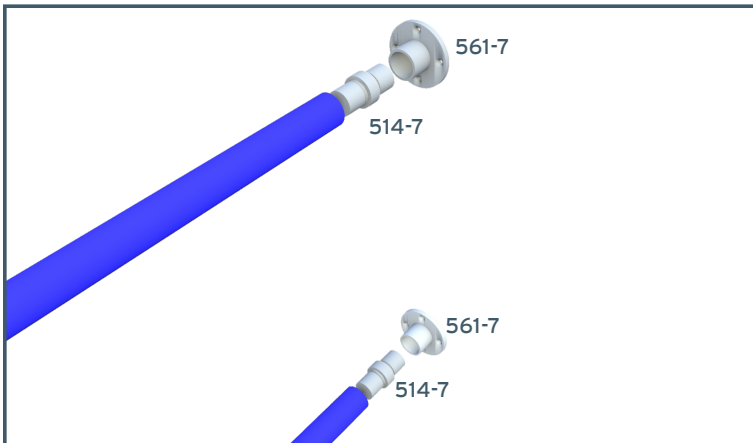
BOTTOM RAIL VERTICAL CHANGE: The vertical change on the bottom rail of a ramp is typically done using a BC53-8 or a 55-8.



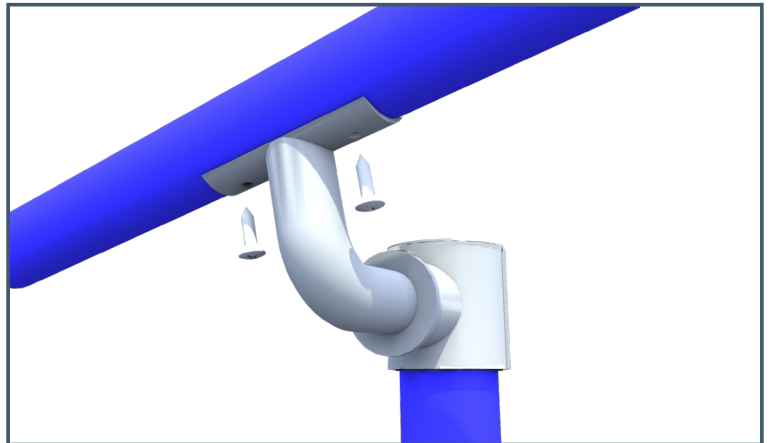
POST MOUNTED RAMP BOTTOM RAIL END: The bottom rail on a ramp terminates into a railing post using a 86-8. When the set screw is tightened, the angle of the bottom rail will be fixed.



POST MOUNTED BOTTOM RAIL END: The bottom rail on a flat surface terminates into a railing post using a 10-8.



HANDRAIL RAILING END: Mount the 561-7 to the wall. The handrail or mid-rail pipe is then connected to this fitting using a 514-7.



HANDRAIL BRACKET ATTACHMENT: Brackets attach to the handrail pipe with two No. 12 self drilling screws or pop rivets. Use high quality hardware for the best results.